



Robotics Presentation

- Robotics Business Unit
- Strategy
- Products
- Solutions
- Aftermarket



Robotics Plants

COMAU GLOBAL NETWORK





Manufacturing Plants:

✓ Turin – Italy

- One of the major players in the manufacturing of high quality industrial robots
- Wide range of integrated solutions
- 40 years experience in Automation





Manufacturing Area



- World Class Manufacturing
- Increased production capacity
- Higher productivity
- Lower Work in Progress
- 100% Quality and Product certification





40 years of Automation





'70/'90









'00/'14

POLAR robot and CRC 85 controller



1978





robot and MCS



1985



1982

SMART 6.30 P

interpress robot



COMAU ROBOTICS begins its commercial activity

C3G 9000 controller

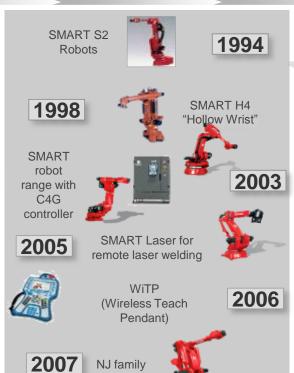


1990

1993

SMART-3 6.125 robot family









Quality System









ISO 14001

since 2004

Environmental Management System Certification

ISO 9001

since 1995

Quality Management System Certification

OHSAS ISO 18001

Since 2010

Occupational Health and Safety Management Standard

FORD Motor Company's Q1 Award

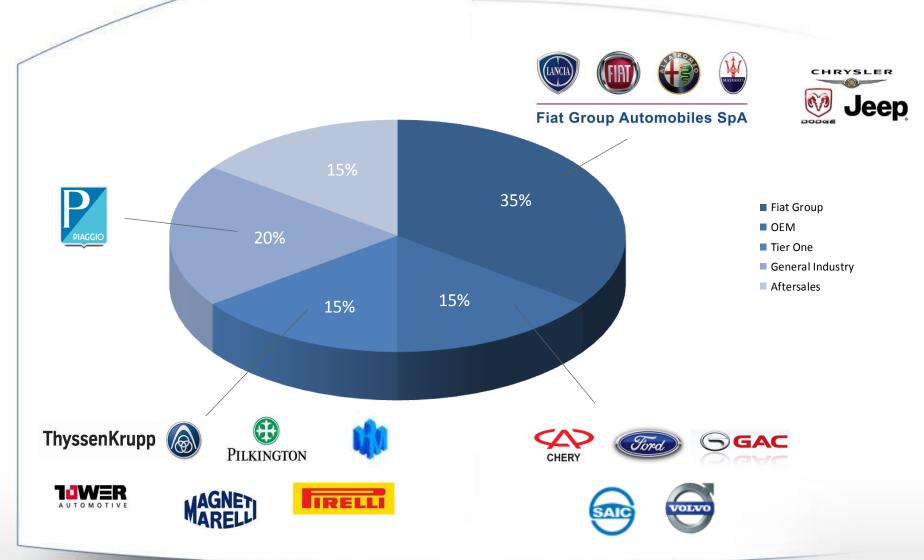
Comau Robotics was given in 2004 the Q1 Certification by Ford Motor Company.

This Certification is given by FORD to its best suppliers.

The Q1 Award recognizes organizations that have sustained level of excellence in their systems and performance, resulting full customer satisfaction.



Robotics Markets 2010-2014













Robotics Main Gustomers



















B HYUNDAI





SMC上汽汽车









CHERY



















































Ecoclean

























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Robotics Strategy

Comau is **continuously investing in Robotics** in order to have **robots** and **packages** as a source of innovation and competitive advantage in the **applications** field.





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Smart NJ4 Hollow wrist

100% INTEGRATED DRESSING

Real hollow wrist robot range from **90** to **270 Kg** of Payload: the actual mechanical overall dimensions are never increased by external cables

NEVER BREAK DOWN

Comau Robotics technology of the "integrated dressing" provides certainty of long duration, reduction of breakdowns and saving in terms of cost for service cables replacement

8 YEAR FULL WARRANTY

Comau Robotics guarantees the integrated dressing for 8 years of continuous work, on 3 shifts, 365 days per year

HIGHER PERFORMANCES

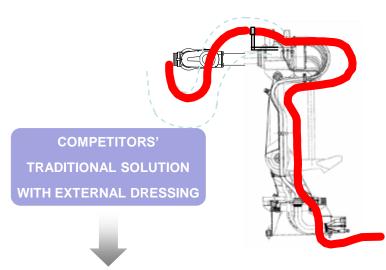
Agile and light structure, allow higher performances and efficiency On Body Shop Systems

POWER SAVING

Agile and light structure, allow higher performances and an important energy saving, up to 25% more than the other similar models



Smart NJ4 Advantages



Unpredictable product life

- Unknown torsion, bending & stretching
- Frictions, wears

Risk of PRODUCTION STOP



Comau Hollow Wrist advantages:

- No offset flange gun
- Easier access through tooling
- Better access through framing gates
- Simplified tooling design
- No risk of snagging
- Best results from OLP
- Also available in SHELF version.



Small Payload Robots

With payloads from 6 to 16 kg, models typically used for arc-welding, machine tool tending, assembly, handling, sealing applications.

This robot family features high repeatability (up to 0.05 mm) and suit to all the applications requiring the highest





Smart ARC4 5 – 1.9

Smart SiX 6 – 1.4

Racer 7 – 1.4

Smart NS 12 – 1.85

16 – 1.65







Reach: 1436 mm

Assembly position: floor, ceiling, sloped (45° max)

Compact size

High stiffness for more precise applications

The world's fastest in class

Low energy consumption

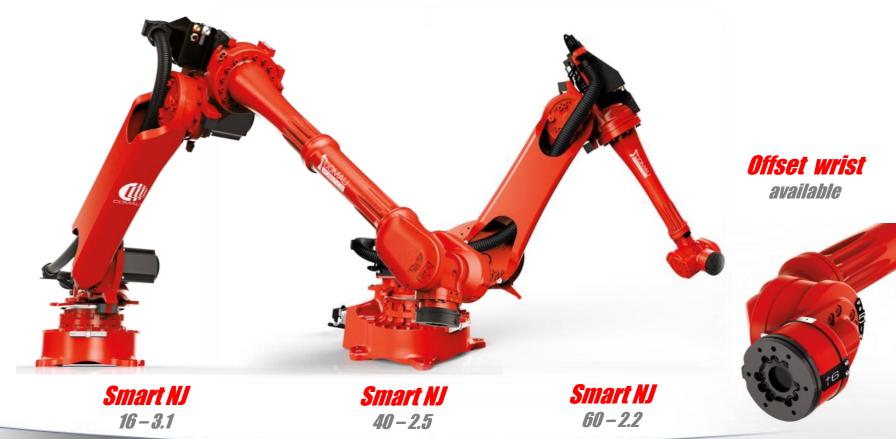




Smart NJ Medium Payload

With payloads from **16** to **60 kg**, models typically used for arc-welding, machine tool tending, assembly, handling, sealing and polishing applications.

This robot family meets your automation versatility needs, ensuring highest quality and high repeatability (up to 0.06 mm). Available in **FOUNDRY (IP67)** version.





Smart NJ High Payload

With a payload from **110** to **220 kg**, models representing the state of the art in mechanical design, with parallelogram structure. This family offers top performance in terms of speed, robustness, reliability and precision. All models can be mounted in floor and ceiling position. Available in **FOUNDRY (IP67)** version.







Smart NJ4 Black Wrist

Comau offers the advantages of its "hollow wrist" technology which allows customers to house their customized robot dressing inside the forearm, rather than externally as in conventional robots.

This solution guarantees an unequalled level of performance and significant savings in maintenance costs.



Black Wrist

90 – 2.2

110 - 2.2

170 - 2.5

175 - 2.2

220 - 2.4

220 - 2.7

The General Industry
Hollow Wrist Robot





Smart NJ Heavy Payload

Strongest models for the most demanding applications, with a payload from **290** to **500 kg**

A wide working area for heavy duty applications. The SMART NJ heavy duty family are the best in class about

ratio between max payload up to 500 kg and 3.0 m reach with a floor space-saving base.

Available in **FOUNDRY (IP67)** version.



Smart NJ

290 - 3.0

370 – 2.7

370 – 3.0

420 - 3.0

450 - 2.7

500 – 2.7





Smart NJ Press booster

Boost your Productivity

- Dedicated robots series for PRESS SHOP AUTOMATION
- Faster than standard robots, also SHELF version
- Double Motor on AX 1
 - More power and acceleration
 - Minimizes the time to load/unload each press
- Lower cycle time, increased productivity









Advanced solutions in palletization, for the most demanding cycle times.

These robots are specifically designed for heavy duty applications, where high speed and precise executions are required. With a wide operating area and robust construction, this family will boost your business

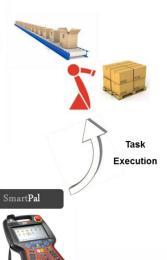




Smart PAL setup wizard

Palletizing becomes Easy

- Easy configuration of palletizing process with Comau robots
- Low robot programming and PDL2 skills requested
- Touch oriented user's interface with new TP5 teach pendant
- Fast production startup
- Quick production switchover









Human Dexterity

- Human-like approach for high dexterity operations
- Payload (each arm): 10 kg
- 13 axes completely managed by a single C5G control
- Cooperative motion and synchronized movement among the arms and torso
- Hollow wrist arms for easier management of application equipment (grippers, tools,...)
- Integrated sensors via Open control (vision, force, safety,...)
- New paradigm for the use of dual-arm robotics within high-performance industrial environments
- Full support of Open control architectures increases system flexibility and enables deployment of customized motion algorithms



Smart Laser

Remote 3D Laser Welding



- Based on the CO2 remote laser application experiences (COMAU Agilaser).
- High displacement speed of the laser beam and large working volume
- System driven by the standard C5G Control Unit & specific COMAU software to verify reachability, collision, welding angles
- Dedicated User interface

This advanced technology allows to get rid of the geometrical constraints due to the application of welding guns or torches





Robot Control Units

- High processing power
 - o Incredible performances with low energetic consumption
- Modular system for drives unit and I/O
 - C5G: Modular system for drives up to 16 axis in "multi-arm" configuration (with application box option), function of the robot model
 - C5Compact: Modular system for drives up to 8 axis, function of the robot model
- Compact dimensions
 - o 800x500x1100 mm (C5G)
 - 550x500x550 mm (C5Compact)
- Free and ergonomic space for application functions integration
- Energy saving system
- No needs of external transformer for 500V power supply
- MTBF increasing
- MTTR decreasing, thanks to system's modularity
- Performance improvement
- Noise reduction
- Power supply saving



APC 910 LPC LPC (Linux B&R APC) Intel i7 2.5 GHz, 4MB L2 4GB RAM, 500GB HD

5 USB ports, PCI standard + PCI express slots, RS232

Robot Open Controller

- C5G open controller: to become the real drivers of the robot's motion
- Open approach adds to Robot Control Unit further power of an External Personal Computer for programming automated robotic cells and integration with external sensors to simplify the implementation of complex manufacturing applications
- For universities and research centers Open architecture permits to develop new innovative motion strategies
- COMAU Open Community



Vision Algorithm:

- Look & Move
- Visual servoing

Interaction Algorithm:

- Force control
- Impedance control

CAD Planning:

- Surface movements
- Complex Interferences



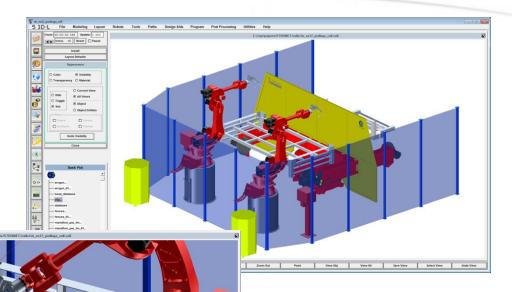
TP5 Teach Pendant

Simple as a Touch

- Family feeling
 - The ease of use allows quick learning by the user via a 'natural evolution' in respect to the previous versions
 - Full compatibility with existing applications that have been developed by customers for the C5G platform
- 30 times higher performance than the previous model thanks to more efficient software components and the latest generation processors
- 7" WIDE touch screen provides simplified and faster interaction
- Optimized operations, even when using only the keyboard, for enhanced use in difficult production environments
- Simplified keyboard designed to locate keys more easily during the programming phase thanks special tactile references on the membrane
- Easy maintenance
- Enhanced ergonomics
 - Reduced overall weight
 - Improved keyboard feedback when buttons are pressed







- Fast process to convert STEP/ACIS 3D model into simulation models
- Fast process to arrange complicated 3D robotized cells
- Easy to program robot motion
- Collision detection capabilities
- High accuracy in cycle time estimation (RCS/ VRC)
- OFFLINE robot programming
- On line tutorial



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- High performance "Plug & Weld" robotized cells
- Optimised management of welding operations and cell efficiency
- Application software for complete system management
- Dedicated iTP user interface
- Complete range of optional devices such as push-pull torch, TCP control devices, joint finding and tracking sensors, wire cutter, etc.
- New positioners range



Smart Positioners

SMART TR



Servocontrolled Rotating Table Payload: 1000 ÷ 7000 kg

SMART MP



Positioner Modules

- Standard Comau Robots components
- Carry-Over axes/drives/ motors/gear-boxes
- Integrated management through C5G Control Unit
- Designed for high productivity plant
- Safety ICEPI certified

SMART PTDO



Horizontal Double Lathe Payload: 250 ÷ 750 kg

SMART PTDV



Vertical Double Lathe Payload: 250 ÷ 750 kg

SMART PTDORB



Orbital Double Lathe
Payload: 250 ÷ 750 kg
Available "single lathe"

- Cycle time optimization
- "Multi-arm" technology of C5G robot controller



Spot Welding



- Long Experience: first SPOT Welding Robot in 1978
- Dedicated Robot Range: Comau has developed original robot solutions to improve performance with hollow wrist technology
- Dedicated Software package: Comau has developed innovative SW packages with easy programming interface and optimized



PRESS automation



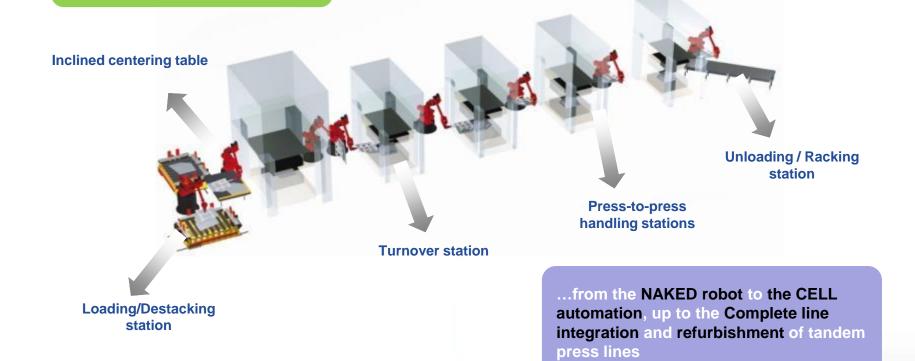
- Long Experience: first press line in 1984 over and more than 200 Press-Shops worldwide
- Turn-key lines for the major car manufacturing companies in Italy, France, Great Britain, Germany, Turkey, United States, Brazil, China, Korea, etc.
- Dedicated Robot Range: Smart
 PressBooster, robots conceived and
 manufactured purposely to be installed in
 press-shops, featuring special engines and
 equipment
- Dedicated Software package: innovative SW packages with easy programming interface and optimized line management
- Top performance in High Speed lines: production rates up to 16 parts/minute and line efficiency greater than 96%



PRESS automation

Boost your Productivity

DIFFERENT LEVELS of Solutions ...





Foundry robots



- Long Experience in harsh environments and more than 1000 foundries
- Dedicated Robot Models, featuring high reliability, stiffness and robustness
- Foundry wrist: IP67 Protection High-temperature,
 Viton® protections, additional seals for harsh
 environments
- Special robot paintwork: temperature peaks up to 200° C, impact-resistant and hard-wearing, acid and alkalis resistant
- Additional protections: IP 67 motor connectors, foundry counter-balancing system (SMART NH)
- Experience in all harsh environments applications: gravity casting, microcast or lost wax, deburring, pressure die casting, lost foam, part removal, cutting and grinding
- Experience in all material workings: aluminum, cast iron and steel, magnesium



Aftermarket services



COMAU
POROTICS

- Field Support: to increase process reliability, product performance and maintain investment value
- Emergency services
- Help desk
- Service pack & Preventive maintenance activity
- Smart Technology Re-used solutions in relation with Customers needs
- Product Upgrades
- Reconditioning
- Reconfiguration
- Spare Parts Management: to optimize Customers stock and assure continue production
- Robotics Training Center supplied at our Training College center or at Customer's facilities







SERVICE

- Help desk
- Commissioning
- Robot & plc programming
- Service
- Maintenance & refurbishment
- Support to production
- Field modification & retrofit
- Hardware & software upgrade
- Service contract management

AFTER MARKET Dept.

SPARE PARTS

- Supply of spares/repairs for at least 10 years after product end of production
- Quotes for obsolete material not in price list

SERVICE & TRAINING ITALY

SERVICE & TRAINING ROW

TRAINING

- Training courses held by field skilled teachers
- Training area with 4 robotized cells and dedicated rooms
- Training in customer language at our site or customer's site
- Tailored courses on customer need

SERVICE CONTRACT & RE-USED SALES

SERVICE CONTRACT SALES

- Maintenance & refurbishment contract
- Tailored service contract

SPARE PARTS & REPAIRS

REPAIRS

- Exchange repairs & revision on price list
- Quotes for repair obsolete material not in price list



Your robotics Partner





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